



Technische Alternative RT GmbH

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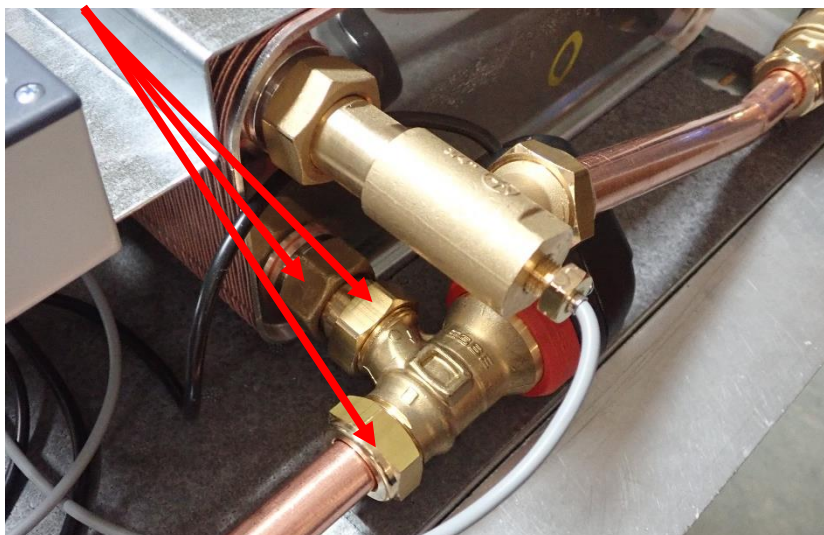


FRISTAR3

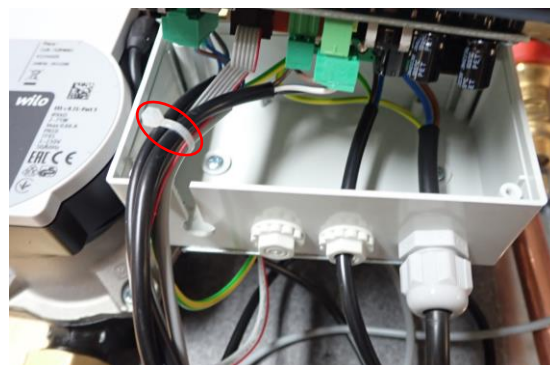
Valve swap

Swapping the FRISTAR3 valve

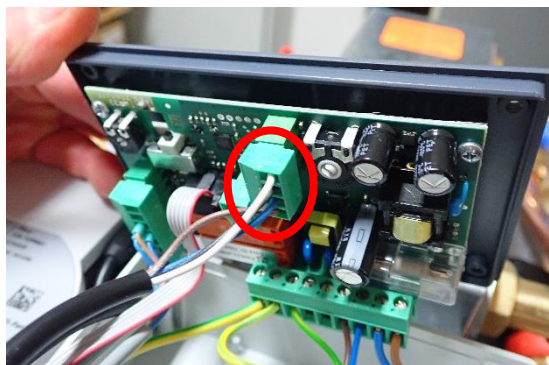
1. Loosen these 3 union connections



2. Unscrew controller front plate, remove electronics board. Remove cable tie if needed.



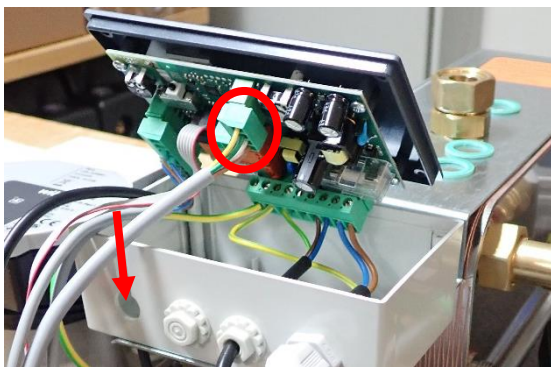
3. Unplug old valve from the electronics board.



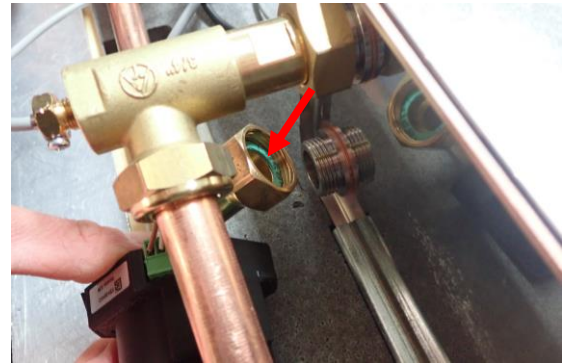
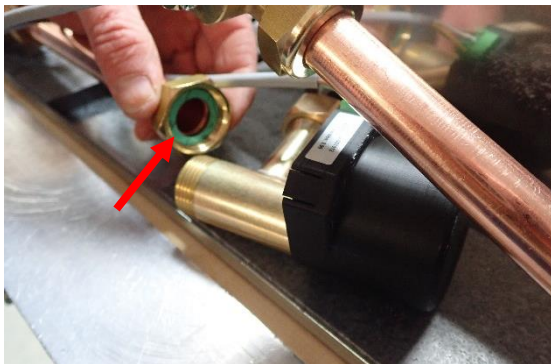
4. Plug enclosed cable to the new valve.



5. Route cable back through controller casing and fasten with cable tie. Plug new valve cable in the same spot on the electronics and screw front plate back on.



6. Set new seals. Fasten union nuts, which replace the union connections.



7. New valve installed.

